



TECHNICAL DATA SHEET

TDS: TMF15865

RED OXIDE PRIMER

440/F158/65

DESCRIPTION:

Teamac Red Oxide Primer is a good general purpose metal primer for ferrous metallic objects.

RECOMMENDED USE:

Teamac Red Oxide Primer is used as a general purpose primer on iron and steel.

AVAILABILITY:

0.5 litre, 1 litre, 2,5 litre, 5 litre, 20 litre

FINISH:

Matt

COLOUR:

Red

TYPICAL S.G. (SPECIFIC GRAVITY):

1.54 @ 20 °C

VOLUME SOLIDS:

53%

WET FILM THICKNESS W.F.T

75 microns

DRY FILM THICKNESS D.F.T

35 - 40 microns

EXPECTED SPREADING RATE:

13 sq.m / litre

@ recommended D.F.T

The practical spreading rate may be lower as this depends on factors such as the porosity and roughness of the surface to be painted and material losses during application.

TYPICAL VISCOSITY:

4.5 Poise @ 25 °C

FLASH POINT:

40 °C (closed cup)

DRYING TIME: @ RECOMMENDED D.F.T

Touch dry: 2 hours @ 20 °C

Hard dry: 12 hours @ 20 °C

Full hardness: 5 - 7 days @ 20 °C

Low temperature and high humidity will adversely affect application, drying and performance of any coating.

MINIMUM OVERCOATING TIME:

12 hours / overnight

APPLICATION SPECIAL CONDITIONS:

N/A

VOC CONTENT:

388 g / litre

VOC's (Volatile Organic Compounds) contribute to atmospheric pollution

APPLICATION DETAILS:

Application N/A
restrictions

Method: Brush, roller Airless spray

Thinner Thinners 14 Thinners 14
(Max vol): (10%) (10%)

Nozzle size: 0.013"

Nozzle 1800 to 2000 psi
pressure:

Cleaning Thinners 14
solvent:

Recoat 12 hours /
interval: overnight

SURFACE PREPARATION:

Ensure all surfaces are clean, dry and free from grease, oil and any other contaminants.

For further advice contact Teamac Technical Services on +44(0)1482 320194

The physical constants are subject to normal manufacturing tolerances.

"COVERING OUR CUSTOMERS' NEEDS SINCE 1908"

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RED OXIDE PRIMER**440/F158/65**

Bare steel should be free from dust, rust and scale. Blast cleaning to SA 2½ is recommended. If blast cleaning is impractical, mechanical cleaning should be employed as hand cleaning does not clean the steel to the required degree. Any oil or grease should be removed with Coovar Degreaser before de-rusting. Where blast cleaning is carried out after assembly, special attention must be paid to edges, corners, nuts, bolts, welds etc. Welds should, if necessary be ground and all weld spatter, slag etc. must be removed.

The information given in this data sheet is based on experience and is accurate to the best of our knowledge. No guarantee should be implied, however, as the conditions of use are beyond our control. This data sheet does not constitute a specification. In case of doubt as to the suitability of the product please contact our Technical Service Department on 01482 320194.

MIXING INSTRUCTIONS:

Mix well before use.

APPLICATION CONDITIONS:

As dictated by normal good painting practice. Care must be taken during application that the temperature is above the dew point to avoid any contamination.

In confined spaces, provide adequate ventilation during application and drying.

PRECEDING COAT:

N/A

SUBSEQUENT COAT:

Suitable topcoat.

REMARKS:**HEALTH AND SAFETY:**

See safety data sheet - SDS 10589

ISSUED:

10 December 2009

REVISION:

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